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	TIONAL APPLICATION NO.	INTERNATIONAL FILING DATE October 21, 1999	PRIORITY DATE CLAIMED October 24, 1998
TITLE O	F INVENTION An Actuator Ass	embly	
APPLICA	NT(S) FOR DO/EO/US Eric Colin		
Applicant	herewith submits to the United State	es Designated/Elected Office (DO/EO/US) the follo	owing items and other information:
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2.		NT submission of items concerning a filing under	35 U.S.C. 371.
3. V		tly begin national examination procedures (35 U.S.	
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4. 区 5. マ		elication as filed (35 U.S.C. 371(c)(2))	
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7.	Amendments to the claims of the	e International Application under PCT Article	e 19 (35 U.S.C. 371(c)(3))
	a. are attached hereto (req	uired only if not communicated by the Intern	national Bureau).
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	c. have not been made; he	owever, the time limit for making such amend	Iments has NOT expired.
_	d. have not been made an		
8.	An English language translation	of the amendments to the claims under PCT	Article 19 (35 U.S.C. 371(c)(3)).
9.	An oath or declaration of the in	ventor(s) (35 U.S.C. 371(c)(4)).	ý
10.	An English language translation PCT Article 36 (35 U.S.C. 371(of the annexes to the International Prelimina c)(5)).	ry Examination Report under
Items 1	11 to 16 below concern documen	it(s) or information included:	
11.		ement under 37 CFR 1.97 and 1.98.	
12.	An assignment document for re	cording. A separate cover sheet in complianc	e with 37 CFR 3.28 and 3.31 is included.
13.	A FIRST preliminary amendme	nt.	
	A SECOND or SUBSEQUENT	preliminary amendment.	
14.	A substitute specification.		
15.	A change of power of attorney a	and/or address letter.	
16. V	Other items or information:	CERTIFICATE OF EXPRESS MAIL	
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	to Addressee," mailing lab	el No. EL668871506US , and addressed to nd Trademarks, Washington D.C. 20231 on th	is 23rd day of
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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant:

Eric Colin

Serial No.:

Unknown

Filed:

Herewith

Priority

PCT/IB99/01748

Filed: October 21, 1999

GB 98 23220.0

Filed: October 24, 1998

Group Art Unit:

Unknown

Examiner:

Unknown

Title:

AN ACTUATOR ASSEMBLY

PRELIMINARY AMENDMENT

Assistant Commissioner of Patents Washington, D.C. 20231

Dear Sir:

Please amend the application in the following particulars prior to Examination.

IN THE SPECIFICATION:

Page 1, before the first paragraph, please insert the following section heading:

BACKGROUND OF THE INVENTION

Page 1, before the second paragraph, please insert the following section heading:

SUMMARY OF THE INVENTION

Page 2, before the paragraph reading "The invention will now be described by way of example only with reference to the drawings in which;", please insert the following section heading:

BRIEF DESCRIPTION OF THE DRAWINGS

Page 2, please replace the paragraph after the paragraph reading "The invention will now be described by way of example only with reference to the drawings in which;":

Figure 1 is an isometric view of a top side of the present invention;

Figure 2 is an isometric view of a back side of the present invention; and

Figure 3 is an isometric view of a bottom side of the present invention.

Page 2, before the paragraph beginning with the words "With reference to figures 1-3 there is...", please insert the following section heading:

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Please insert the following paragraph at the end of page 4.

The foregoing description is only exemplary of the principles of the invention. Many modifications and variations of the present invention are possible in light of the above teachings. The preferred embodiments of this invention have been disclosed, however, so that one of ordinary skill in the art would recognize that certain modifications would come within the scope of this invention. It is, therefore, to be understood that within the scope of the appended claims, the invention may be practiced otherwise than as specially described. For that reason the following claims should be studied to determine the true scope and content of this invention.

IN THE CLAIMS:

Page 5, before the first claim, please insert the claims section heading

--What is claimed is:--

A marked up version of the below amended claims is included in attached Appendix A:

- 2. (Amended) The actuator assembly as recited in Claim 1 in which the pivot axis passes through the body portion.
- 3. (Amended) The actuator assembly as recited in Claim 1 in which the pivot axis is proximate that end of the motor remote from the pinion.
- 4. (Amended) The actuator assembly as recited in Claim 1 in which the gear rack includes at least one stop to limit movement of the rack relative to the body portion.
- 5. (Amended) The actuator assembly as recited in Claim 4 in which each stop engages the drive shaft.
- 6. (Amended) The actuator assembly as recited in Claim 5 in which each stop engages a portion of the drive shaft on the side of the pinion remote from the motor.
- 7. (Amended) The actuator assembly as recited in Claim 4 in which the drive shaft passes between the array of gear teeth and a guide portion proximate the gear teeth.
- 8. (Amended) The actuator assembly as recited in Claim 7 in which the guide portion is supported by each stop.
- 9. (Amended) The actuator assembly as recited in Claim 1 which further includes a housing in which the motor is secured.
- 10. (Amended) The actuator assembly as recited in Claim 9 in which the pivot is mounted on the housing.
- 11. (Amended) The actuator assembly as recited in Claim 9 in which the pivot includes a boss of the gear rack to which in use a lever is attached.

- 12. (Amended) The actuator assembly as recited in Claim 11 in which the boss at least partially projects through the housing.
- 13. (Amended) The actuator assembly as recited in Claim 9 in which the drive shaft engages the housing.
- 14. (Amended) The actuator assembly as recited in any one of Claim 9 in which the housing is substantially sealed.
- 15. (Amended) The actuator assembly as recited in any one of Claims 9 in which the housing has at least a first and second part, the parts having co-operating cut-outs to provide for at least one end of the drive shaft.
- 16. (Amended) The actuator assembly as recited in Claim 1 in which the pivot is mounted on the body portion.
- 18. (Amended) The actuator assembly as recited in Claim 17 in which the motor is an electric motor.
 - 19. Please cancel Claim 19.

IN THE ABSTRACT:

Please insert the following heading and paragraph after the claims.

ABSTRACT

An actuator assembly including a motor having a body portion and a drive shaft, the drive shaft being drivable connected to a pinion, the pinion drivingly engaging an array of gear teeth of a gear rack the array of gear teeth having a first side adjacent the motor, in which the gear rack is pivotally mounted via a pivot about a pivot axis on the first side of the array of gear teeth.

REMARKS

Applicant has amended this application to add section hearings and delete multiple dependences in the claims. Applicant respectfully requests examination of this application.

Respectfully submitted,

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John M. Siragusa

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400 West Maple Road, Suite 350

Birmingham, Michigan 48009

(248) 988-8360

Dated: April 23, 2001

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Theresa M. Palmatee

APPENDIX A

Version with markings to show changes made

- 2. (Amended) [An] The actuator assembly as [defined] recited in Claim 1 in which the pivot axis passes through the body portion.
- 3. (Amended) [An] The actuator assembly as [defined] recited in Claim 1 [or 2] in which the pivot axis is proximate that end of the motor remote from the pinion.
- 4. (Amended) [An] The actuator assembly as [defined] recited in [any proceeding] [c]Claim 1 in which the gear rack includes at least one stop to limit movement of the rack relative to the body portion.
- 5. (Amended) [An] The actuator assembly as [defined] recited in Claim 4 in which [the or] each stop engages the drive shaft.
- 6. (Amended) [An] The actuator assembly as [defined] recited in Claim 5 in which [the or] each stop engages a portion of the drive shaft on the side of the pinion remote from the motor.
- 7. (Amended) [An] The actuator assembly as [defined] recited in [any preceding claim] Claim 4 in which the drive shaft passes between the array of gear teeth and a guide portion proximate the gear teeth.
- 8. (Amended) [An] The actuator assembly as [defined] recited in Claim 7 [when dependent on any one of Claim 4-6] in which the guide portion is supported by [the or] each stop.
- 9. (Amended) [An] The actuator assembly as [defined] recited in [any preceding claim] Claim 1 which further includes a housing in which the motor is secured.
- 10. (Amended) [An] The actuator assembly as [defined] recited in Claim 9 in which the pivot is mounted on the housing.

- 11. (Amended) [An] The actuator assembly as [defined] recited in Claim 9 [or 10] in which the pivot includes a boss of the gear rack to which in use a lever is attached.
- 12. (Amended) [An] The actuator assembly as [defined] recited in Claim 11 in which the boss at least partially projects through the housing.
- 13. (Amended) [An] <u>The</u> actuator assembly as [defined] <u>recited</u> in [any one of] Claim 9[-12] in which the drive shaft engages the housing.
- 14. (Amended) [An] The actuator assembly as [defined] recited in any one of Claim 9[-13] in which the housing is substantially sealed.
- 15. (Amended) [An] The actuator assembly as [defined] recited in any one of Claims 9[-14] in which the housing has at least a first and second part, the parts having co-operating cut-outs to provide for at least one end of the drive shaft.
- 16. (Amended) [An] The actuator assembly as [defined] recited in [any one of Claims 1-9 or 11-15 when dependent upon Claim 9] Claim 1 in which the pivot is mounted on the body portion.
- 18. (Amended) [An] The actuator assembly as [defined] recited in [any preceding claim] Claim 17 in which the motor is an electric motor.

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AN ACTUATOR ASSEMBLY

The present invention relates to actuator assemblies and in particular electrical actuators used to actuate components, for example door locks, door latches or door deadlocks in vehicles.

It is an object of the present invention to provide a compact actuator assembly. It is a further object to provide an actuator assembly that is easy to install. It is a further object to provide an actuator assembly that has relatively few components and is relatively cheap to produce.

Thus according to the present invention there is provided an actuator assembly including a motor having a body portion and a drive shaft, the drive shaft being drivably connected to a pinion, the pinion drivingly engaging an array of gear teeth of a gear rack the array of gear teeth having a first side adjacent the motor, in which the gear rack is pivotally mounted via a pivot about a pivot axis on said first side of the array of gear teeth.

Preferably the pivot axis passes through the body and/or is proximate that end of the motor remote from the pinion.

Preferably the gear rack includes at least one stop to limit movement of the rack relative to the body portion and preferably the drive shaft passes between the array of gear teeth and a guide portion proximate the gear teeth.

Preferably each stop supports the guide portion.

According to a further aspect of the invention there is provided an actuator assembly including a motor having a body portion and a drive shaft, the drive shaft being drivably connected to a pinion, the pinion drivingly engaging an array of gear teeth of a gear rack with the gear rack being mounted for movement on the body portion.

Preferably the motor is an electric motor.

The invention will now be described by way of example only with reference to the drawings in which;-

Figures 1.2 and 3 are different isometric views of an actuator assembly according to the present invention.

With reference to figures 1-3 there is shown an actuator assembly 10 which includes a motor 12 (in this case an electric motor). The motor includes a body portion 14 and a drive shaft 16. The drive shaft is drivably connected to a pinion 18. The pinion 18 drivingly engages an array of gear teeth 20 fixed to a gear rack 22.

The gear rack is of generally octant shape with the array of gear teeth 20 being arranged in an arcuate manner. The array of gear teeth have a first side 21 adjacent the motor. The gear rack includes a boss 24 which fits into a hole (not shown) of a housing (not shown) to provide a pivot. Gear rack 22 thus can rotate about axis 25A of boss 24. It should be noted that axis 25A passes through body portion 14.



The housing substantially surrounds the motor and gear rack and can be substantially sealed against the ingress of contaminants eg. dirt, dust, or water. The motor is secured in the housing, preferably by engagement of each end of the drive shaft with the housing.

Preferably the housing is of at least two part form, a first part having two cut-outs each cut-out accepting and supporting one end of the drive shaft, the second part having complementary cut-outs which in conjunction with the cut-outs of the first part provide a journal bearing for each end of the drive shaft 16. The second part also has a hole to accept and provide a journal for boss 24.

In use the boss is connected to a lever situated on the outside of the housing, the lever being connected to the component to be actuated.

Extending beyond the gear teeth 20 there are two stops 26 and 28 which limit movement of the gear rack relative to the body portion 14 by engagement with the drive shaft 16. Figure 1 shows the gear rack 22 at an extreme position wherein stop 28 has engaged drive shaft 16. Figure 1 also shows (in chain dotted line) the other extreme of movement of the gear rack relative to the body portion wherein stop 26 has engaged drive shaft 16.

Guide portion 30 connects stops 26 and 28, resulting in a stronger arrangement. Guide portion 30 is mounted on the opposite side of shaft 16 to the array of gear teeth 20. Guide portion 30 includes a guide surface 32 along which the drive shaft 16 passes in close proximity or alternatively in light engagement therewith. When the motor 12 is producing torque the engagement of the pinion with appropriate gear teeth of the array causes a separating force which preferably can be counteracted by the guide surface 32

acting upon the drive shaft 16, thus reducing the load as seen by the pivot 25.

In use operation of the motor in a first rotational direction causes the pinion to move the gear rack to a first position and operation of the motor in a second rotational direction causes the pinion to move the gear rack to a second position.

In further embodiments the gear rack can be of an alternative segment shape such as a quadrant or a sextant and in yet further embodiments the gear rack need not be of a segment shape.

The invention provides for a particularly compact arrangement since a substantial part of the gear rack can be arranged to lie alongside the motor. Furthermore the actuator assembly is axially compact, it being noted that no part of the gear rack projects beyond that end of the drive shaft having the pinion secured thereto. It should also be noted that the actuator shown in the figures only has two moving parts namely the drive shaft/pinion and the gear rack.

CLAIMS

- 1. An actuator assembly including a motor having a body portion and a drive shaft, the drive shaft being drivably connected to a pinion, the pinion drivingly engaging an array of gear teeth of a gear rack the array of gear teeth having a first side adjacent the motor, in which the gear rack is pivotally mounted via a pivot about a pivot axis on said first side of the array of gear teeth.
- 2. An actuator assembly as defined in Claim 1 in which the pivot axis passes through the body portion.
- 3. An actuator assembly as defined in Claim 1 or 2 in which the pivot axis is proximate that end of the motor remote from the pinion.
- 4. An actuator assembly as defined in any preceding claim in which the gear rack includes at least one stop to limit movement of the rack relative to the body portion.
- 5. An actuator assembly as defined in Claim 4 in which the or each stop engages the drive shaft.
- 6. An actuator assembly as defined in Claim 5 in which the or each stop engages a portion of the drive shaft on the side of the pinion remote from the motor.
- 7. An actuator assembly as defined in any preceding claim in which the drive shaft passes between the array of gear teeth and a guide portion proximate the gear teeth.

- 8. An actuator assembly as defined in Claim 7 when dependent on any one of Claim 4-6 in which the guide portion is supported by the or each stop.
- 9. An actuator assembly as defined in any preceding claim which further includes a housing in which the motor is secured.
- 10. An actuator assembly as defined in Claim 9 in which the pivot is mounted on the housing.
- 11. An actuator assembly as defined in Claim 9 or 10 in which the pivot includes a boss of the gear rack to which in use a lever is attached.
- 12. An actuator assembly as defined in Claim 11 in which the boss at least partially projects through the housing.
- 13. An actuator assembly as defined in any one of Claims 9-12 in which the drive shaft engages the housing.
- 14. An actuator assembly as defined in any one of Claims 9-13 in which the housing is substantially sealed.
- 15. An actuator assembly as defined in any one of Claims 9-14 in which the housing has at least a first and second part, the parts having cooperating cut-outs to provide for at least one end of the drive shaft.
- 16. An actuator assembly as defined in any one of Claims 1-9 or 11-15 when dependent upon Claim 9 in which the pivot is mounted on the body portion.

- 17. An actuator assembly including a motor having a body portion and a drive shaft, the drive shaft being drivably connected to a pinion, the pinion drivingly engaging an array of gear teeth of a gear rack with the gear rack being mounted for movement on the body portion.
- 18. An actuator assembly as defined in any preceding claim in which the motor is an electric motor.
- 19. An actuator assembly as herein before described with reference to or as shown in figures 1-3 of the accompanying drawings.



(21) International Application Number:

(30) Priority Data:

9823220.0

WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau

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(22)	International Filing Date:	21 October 1999 (21.10.99)

(71) Applicant (for all designated States	except	US):	MERITOR
LIGHT VEHICLE SYSTEMS -	FRANC	CE [F]	R/FR]; 105,

24 October 1998 (24.10.98)

route d'Orléans, B.P. 48, F-45600 Sully-sur-Loire (FR).

- (72) Inventor; and(75) Inventor/Applicant (for US only): COLIN, Eric [FR/FR]; 5, rue des Bosquets, F-54300 Luneville (FR).
- (74) Agents: JONES, John, Bryn et al.; Withers & Rogers, Goldings House, 2 Hays Lane, London SEI 2HW (GB).

(81) Designated States: IN, JP, KR, US, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

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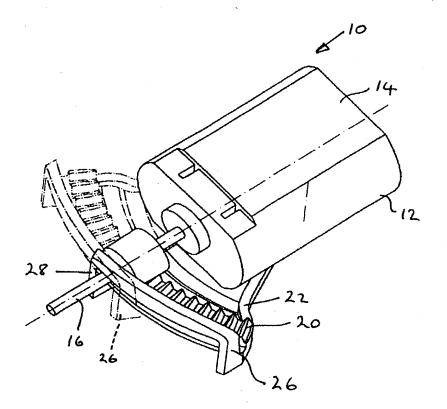
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(54) Title: AN ACTUATOR ASSEMBLY

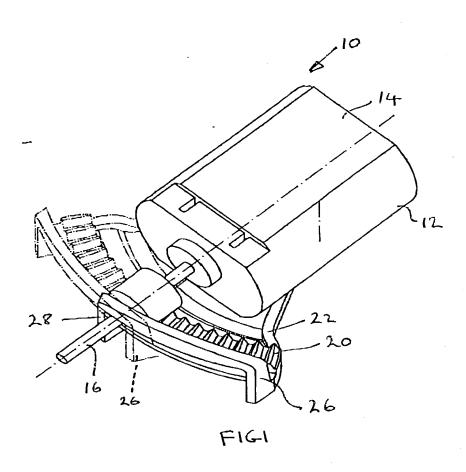
(57) Abstract

An actuator assembly (10) including a motor (1) having a body portion (14) and a drive shaft (16), the drive shaft being drivably connected to a pinion (18), the pinion drivingly engaging an array of gear teeth (20) of a gear rack (22) the array of gear teeth having a first side (21) adjacent the motor, in which the gear rack is pivotally mounted via a pivot about a pivot axis (25A) on said first side (21) of the array of gear teeth (20).



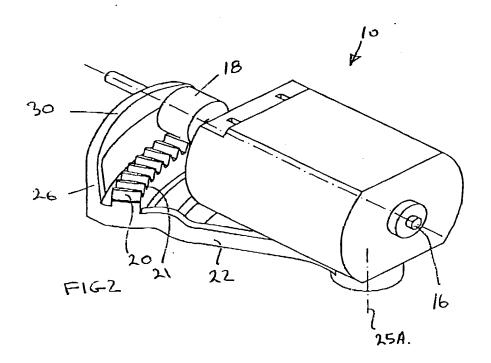
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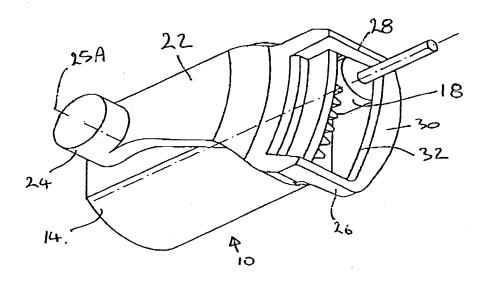
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FIGS

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PATEN		PLICATION	COMPLETE IF KNOWN				
(37 CFR 1.63)			Application Number		09 / 830,096		
			Filing Date	April	23, 2001		
Declaration Submitted with Initial Filling	OR Submitted after Initial	Group Art Unit					
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As	As a below named inventor, I hereby declare that:									
Му	My residence, mailing address, and citizenship are as stated below next to my name.									
1 bi	I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:									
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CO An	I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or 365(b) of any foreign application(s) for patent or inventor's certificate, or 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or any PCT international application having a filing date before that of the application on which priority is claimed.									
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	CCT/IB99/01748 PCT 10/21/1999 United Kingdom 10/24/1996 DD									
	Additional foreign application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto:									
	hereby claim the benefit unde	35 U.S.	C. 119(e) of an	y United States provis	ional appli	ication(s)	listed below.			
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DECLARATION

REGISTERED PRACTITIONER INFORMATION (Supplemental Sheet)

Name	Registration Number	Name	Registration Number
M. Lee Murrah	27,460		
Theodore W. Olds John E. Carlson	33,080	·	
David J. Gaskey	37,794 37,139		
Kerrie A. Laba	42,777		4
William S. Gottschalk	44,130		
David L. Wisz	46,350		
Karin H. Butchko	45,864		
John M. Siragusa Anthony P. Cho	46,174 47,209	·	
Anna M. Shih	36,372		
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DECLARATION	4						
	ıstomer Numb Bar Code Lab		096		OR	Correspondence address below	
Name John M. Siragusa							
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Birmingham City				State	Michigan	ZIP 48009	
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I hereby declare that all statements made are believed to be true; and further that made are punishable by fine or imprison validity of the application or any patent iss	these stateme ment, or both,	anis wara	made wi	th the kr	nowledge that will	irui taise statements and the like 50	
NAME OF SOLE OR FIRST INVE	NTOR:			A petit	ion has been f	iled for this unsigned inventor	
Given Name Eric (first and middle [if any])					Name Colin	_	
Inventor's Signature						Date 21/10/2007	
Residence: City Luncville	Х.		State		France Country	France Citizenship	
Mailing Address 5 Rue Des Bosquets	,						
Mailing Address							
City Luneville	State			ZIP F	-54300	France Country	
NAME OF SECOND INVENTOR:				A petit	tion has been f	îled for this unsigned inventor	
Given Name (first and middle [if any]) Family Name or Surname							
Inventor's Signature						Date	
Residence: City			State		Country	Citizenship	
Mailing Address							
Malling Address			,				
							

Additional inventors are being named on the

_supplemental Additional Inventor(s) sheet(s) PTO/SB/02A attached hereto.